



Manufacturing, Inc.

Instruction sheet -- VTI Flat panel TV cart with cabinet

Model number: 10400

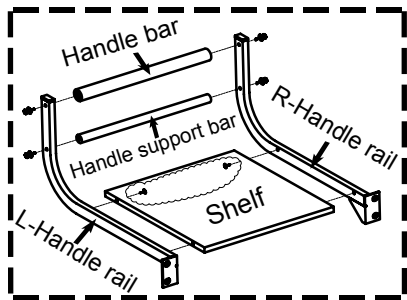
Congratulations for having chosen this excellent VTI product.

To assure your complete satisfaction, this product is warranted against defect in manufacture for one year after the purchase date. Any parts requiring replacement during the 1--year period, under normal use and service, as a result of defective workmanship, will be replaced by VTI or by an authorized VTI dealer, without cost, except for transportation charges. All unit should be returned in original packing to guarantee safe transport. VTI is not responsible for damage in shipment. If you have any questions regarding the assembly of your table, please call the VTI helpline at (626)333-6638.

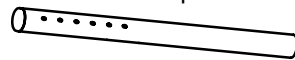
Note: This unit is easier to assemble with two people.

Parts list

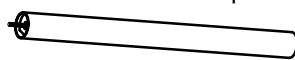
Qty.	Description	Qty.	Description
1	Top shelf with decal	2	Handle support bar
1	Middle shelf	2	Upper pole
1	Bottom shelf	2	Lower pole
2	Side panel for cabinet	2	Horizontal mount
1	Rear panel for cabinet	2	Vertical mount
1	Left door assembly	2	Caster with brake
1	Right door assembly	2	Caster without brake
2	Leg (Labeled "X")	1	Power cord
2	Leg (Labeled "O")	1	Electrical bracket
2	L-Handle rail	3 Set	Screw and serrated nut (E)
2	R-Handle rail	25 Set	Square head bolt, washer and hex nut (I)
2	Handle shelf	8 Set	Hex head screw & washer for fixing handle shelf (J)
2	Handle bar	2	Security screw for upper horizontal mount (G)
		2	Screw for lower horizontal mount (H)
		2 Set	Screw for fixing the support pole (M)
		12 Set	Hex head screw & washer for the caster (F)
		8 Set	Hex head screw & washer for the handle (K)
		8	Philip head screw for the handles shelf (L)
		25 Set	Philip head screw for the door & side panel (N)



Handle shelf section assembly part



Upper pole



Lower pole

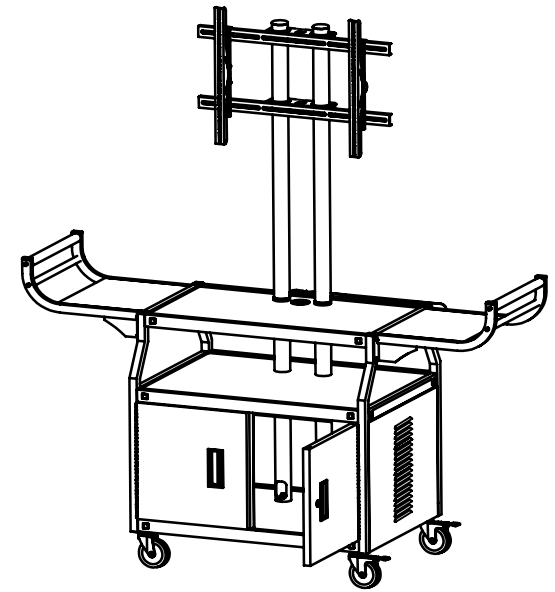


Horizontal mount



Vertical mount

(Instructions continued on next page)



Model:10400

Screw table

Some screws may have already screwed on the related parts.

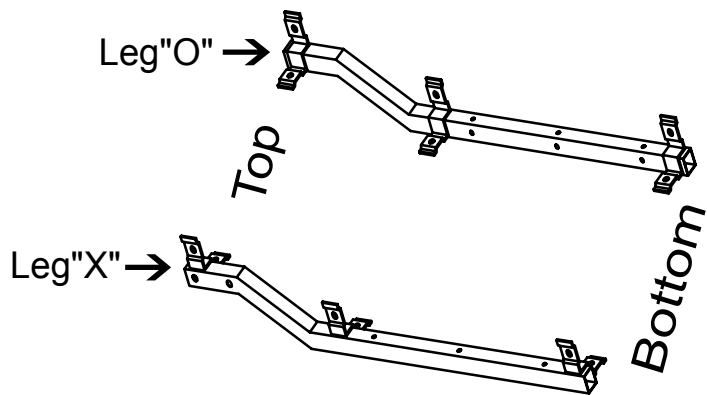
M5x12 For TV set	H M10x20 (On the lower horizontal mount)
M6x12 For TV set	I
M8x16 For TV set	J M6x16 (On the legs)
M10x16 For TV set	K M6x25 (On the handle bar & handle support bar)
E M5x55	L M5x10 (On the handle rail)
F M8x20	M M8x16 (On the lower pole)
G M10x20 (On the upper horizontal mount)	N M5x12

Tools required

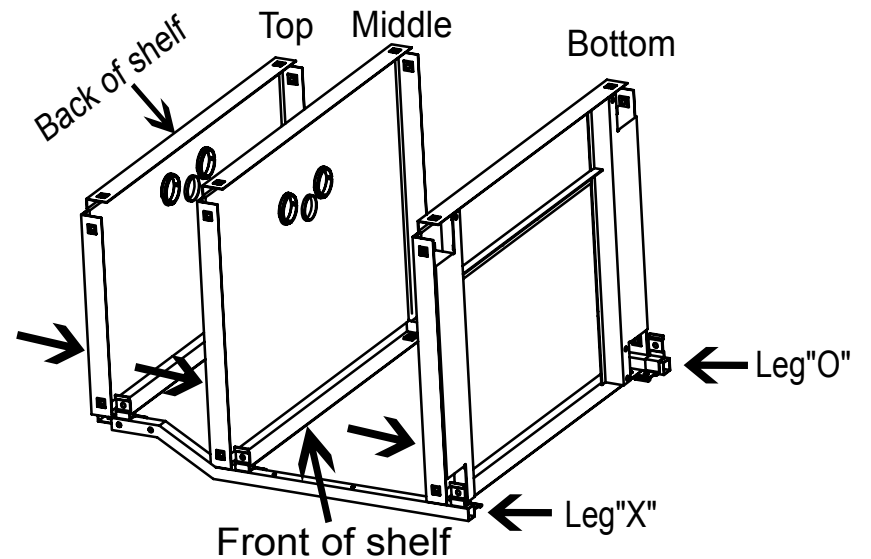
Hex wrench
L key
Adjustable wrench/pliers
Rubber mallet

WARNING:Please keep the TV mounting screws M5, M6, M8, M10 and the L key in a secure location as they may be required for use with the flat panel TV at a later time.

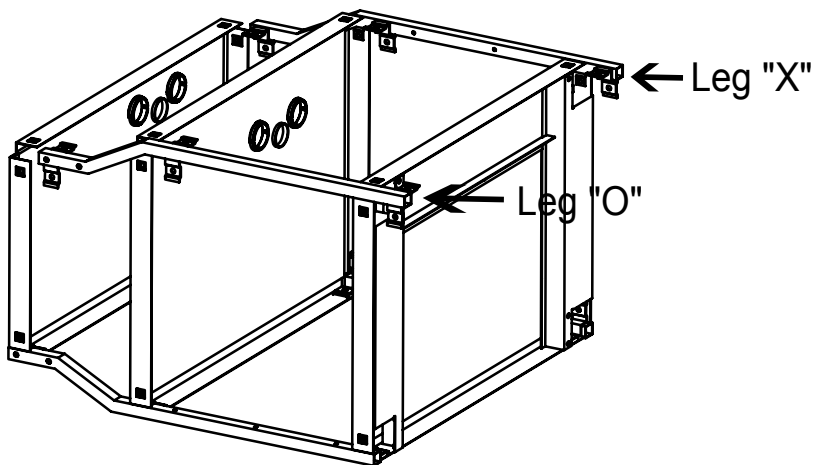
⚠ PROP 65 WARNING: This product contains the chemical known to the State of California to cause cancer and birth defects or other reproductive harm.



1. Lay front legs (labeled "O" and "X") on the floor with the brackets facing upward and inward as illustrated. Note: legs, when placed on the floor should bend upward, off the floor at their top end and the width of the unit should remain constant all the way to the top.

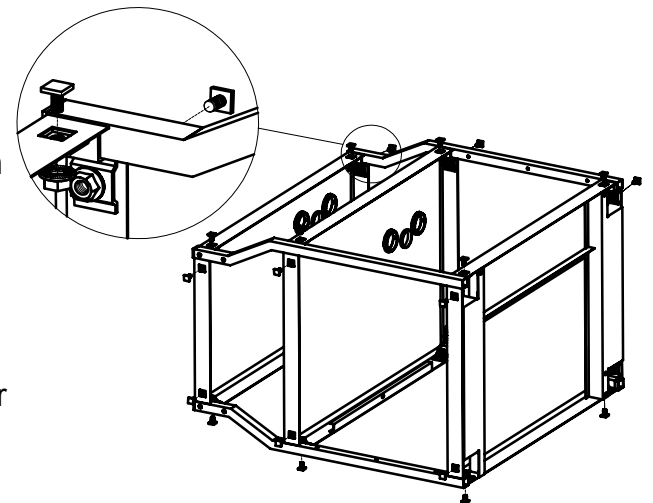


2. Slide each shelf over the brackets of the legs. The larger and without holes shelf is the bottom. The top shelf has the **VTI** decal on it.



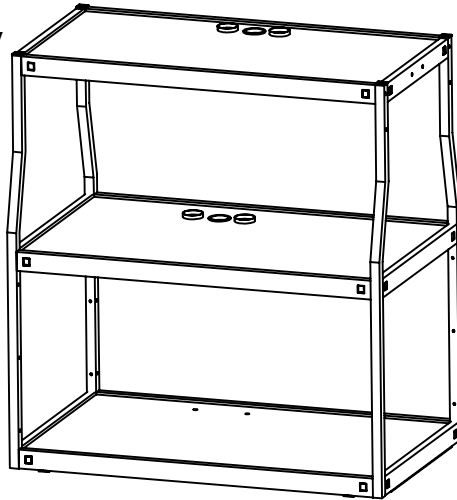
3. Slide the two remaining legs onto the shelves as illustrated. Make sure that the brackets are inside the shelves.

4. **HAND TIGHTEN** the top, middle and bottom shelves at the two corners with square head bolt, washer and nut (screw table I) as illustrated. Please make sure washer and nut are together on the inside of the leg bracket.



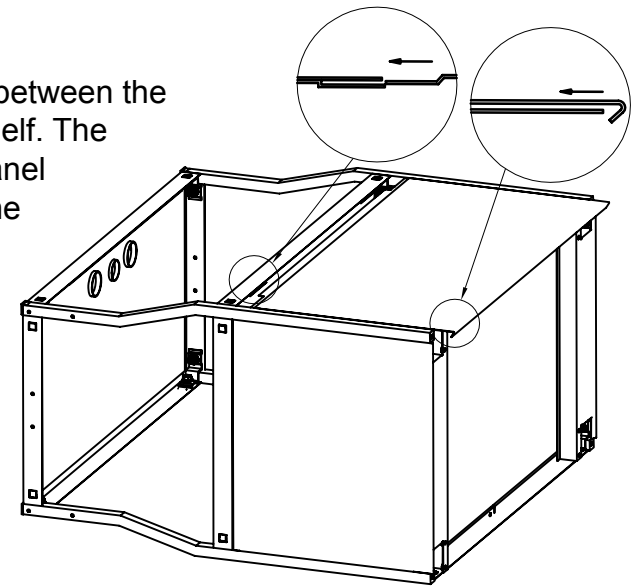
5.

In order to have the unit properly aligned, stand unit upright on a level surface. Gently rock unit back and forth to realign and level the unit. **TIGHTEN ALL NUTS AND BOLTS WITH WRENCHES AT THIS TIME.** Unit should now be properly aligned and level. If unit is not level at this time, repeat the above steps before proceeding to step 6.



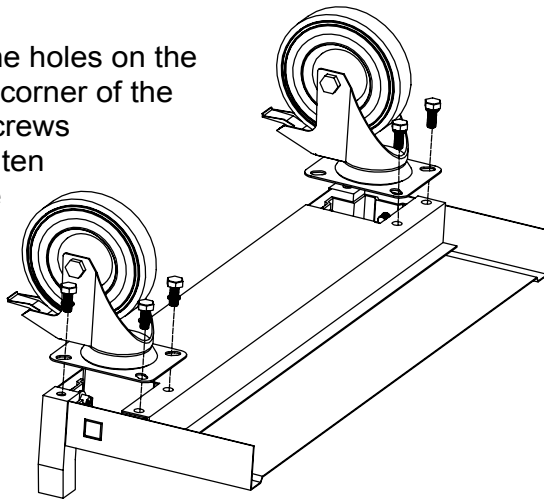
6.

Slide the back panel between the middle and bottom shelf. The bottom of the back panel needs to hook onto the bottom frame lip and the top of the panel needs to go in between middle shelf lip and the brackets. The side panels Assembly as same as above steps.



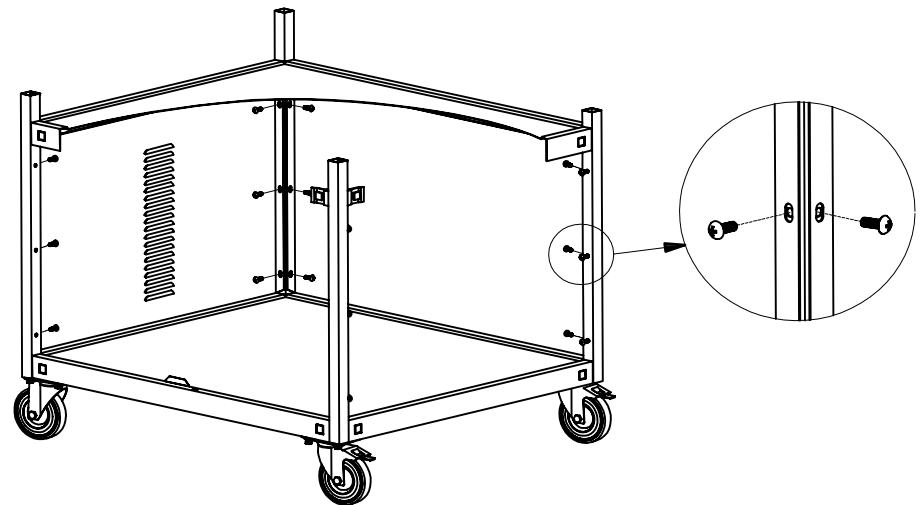
7.

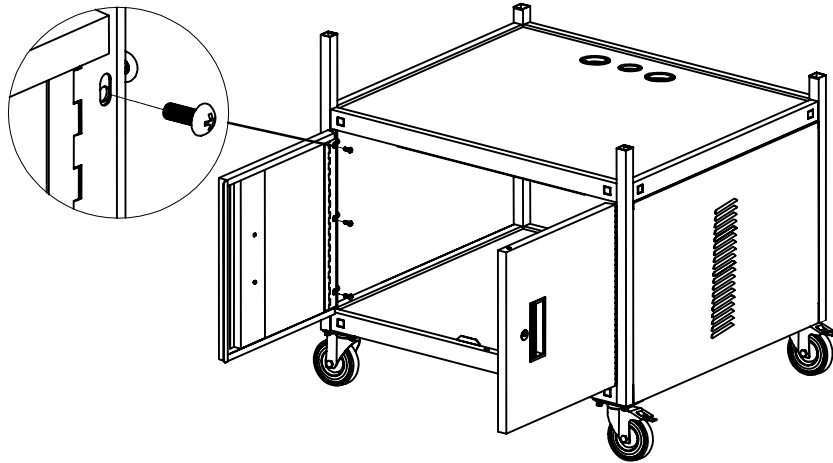
Lay unit on the floor. Align the holes on the caster with the holes on the corner of the bottom shelf. Use the hex screws (see Screw table F) and tighten the caster. Repeat the same for the other three casters. It is recommended you place the locking casters on either the right side or left side of the unit for safer and easier movement of cart through doorways, ect..



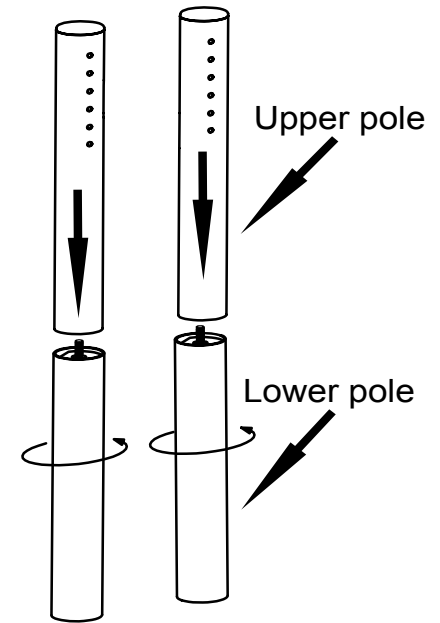
8.

To secure the cabinet panel, use the machine screws (see screw table N) to tighten the cabinet panels to the frame poles as shown. There are three screws on each side.

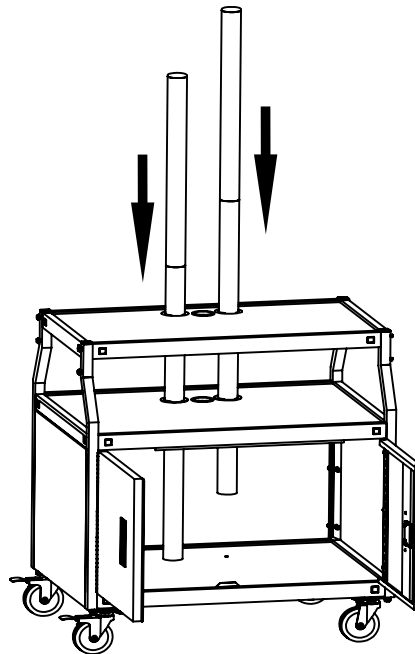




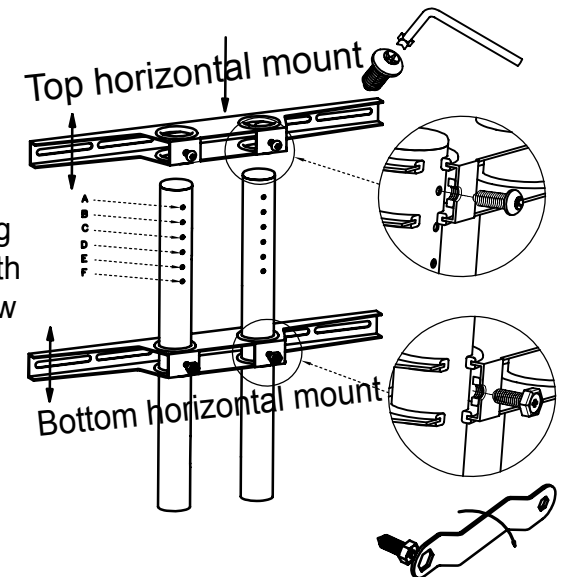
9. Install the two doors onto the frame with three machine screws (see screw table N) on each side. **Do not tighten completely at this time.** Adjust the doors to make sure they close and lock OK. Tighten all screws.



10. Hand-tighten the upper pole (with holes) to the lower poles.

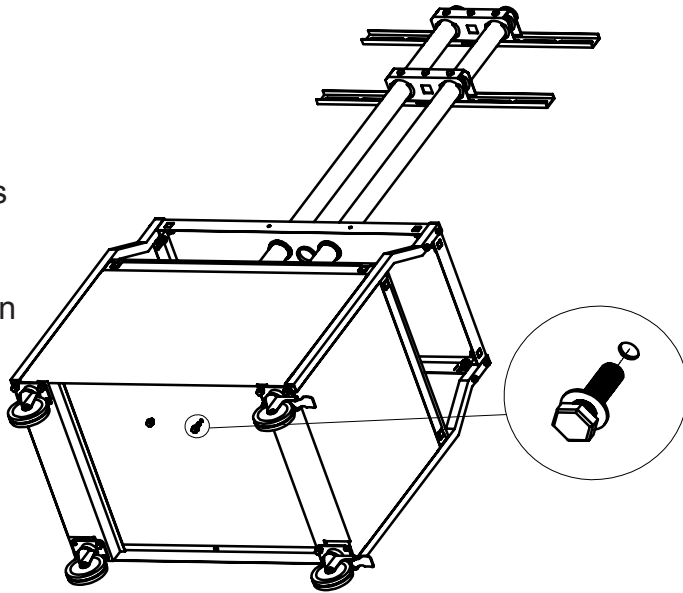


11. Insert the two supporting poles onto the holes of top and middle shelves as shown.



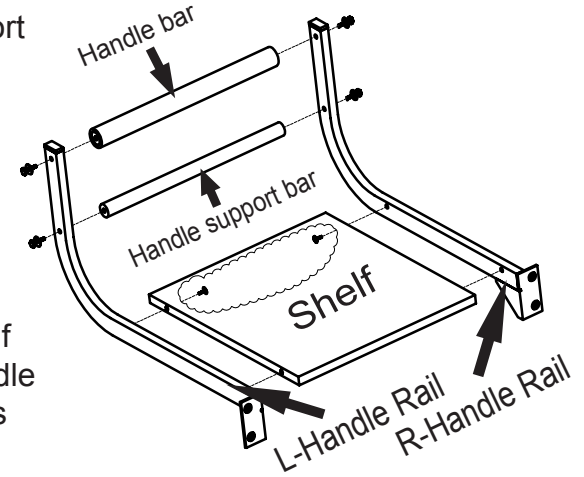
12. Insert the two horizontal mounts onto the supporting poles. Note: The mount with adjustable screw(see screw table H) should go on the bottom. Screw(see screw table G) the top mount to desired height from A to F. Adjust the bottom mount height according to the TV screw position as shown.

- 13.**
Tighten the two supporting poles onto the bottom shelf with two screws as shown (see screw table M).

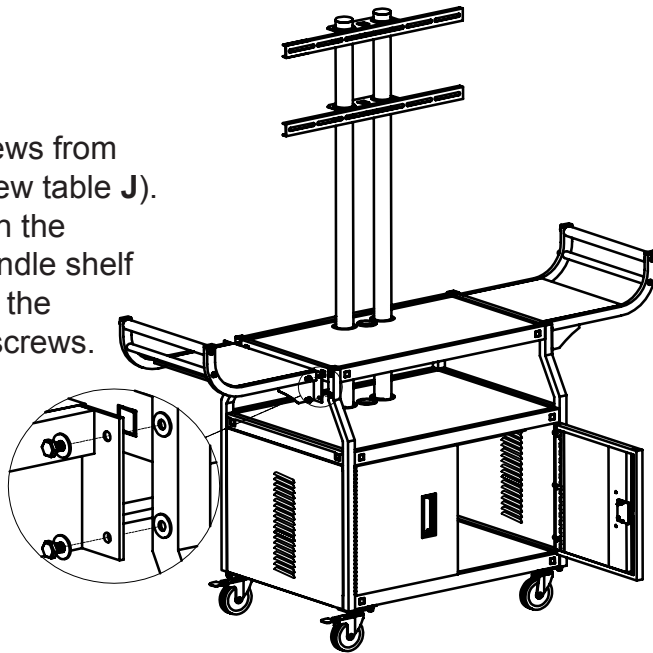


14. Handle shelf section assembly

Unscrew the screws from handle bar, handle support bar and handle rail (see screw table K & L). Align the holes on the handle bar with the holes of the handle rail, the holes on the handle support bar with the holes of handle rail, the holes on the shelf with the holes of the handle rail, tighten the screws as shown.

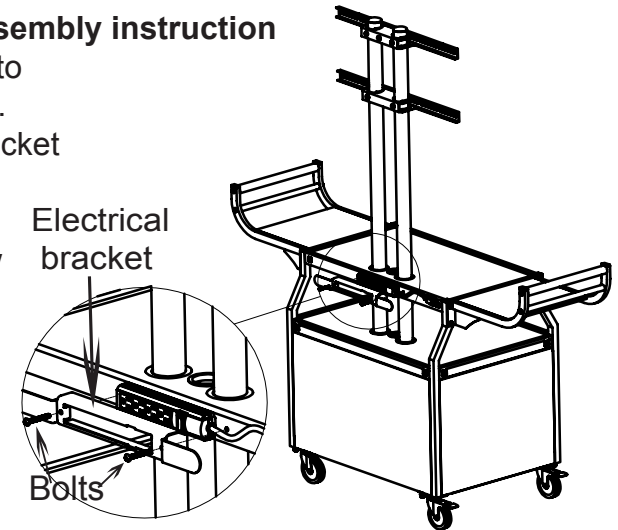


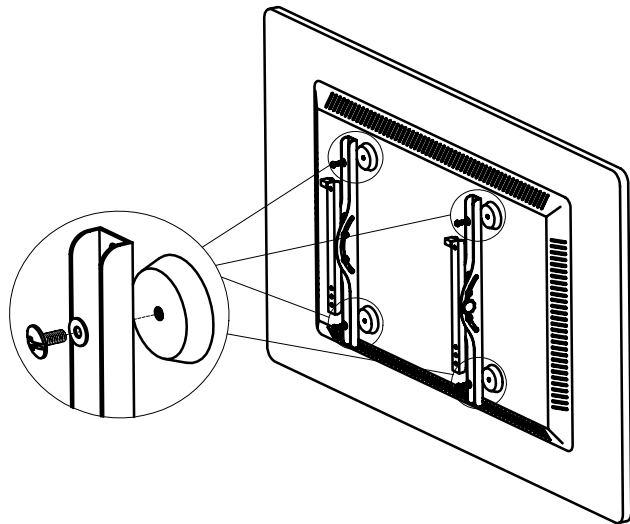
- 15.**
Unscrew the screws from the legs (see screw table J). Align the holes on the bracket of the handle shelf with the holes on the cart, tighten the screws.



16. Electrical bracket assembly instruction

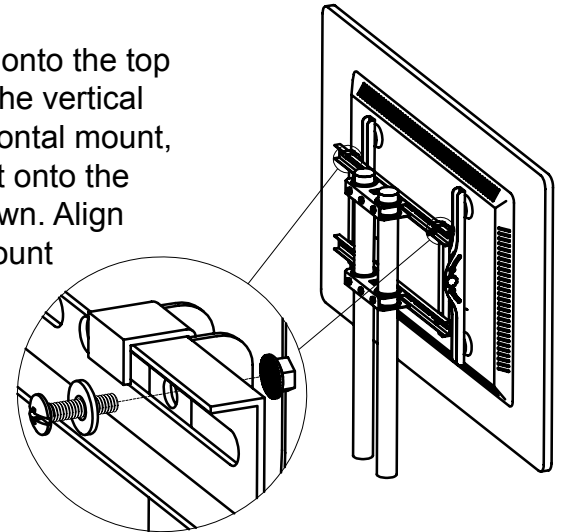
- A. Push power cord into cord winder bracket.
- B. Attach electrical bracket to back side of top shelf with two nuts and bolts (see screw table E). Tighten nuts and bolts securely. Wrap power cord around wings of the bracket.





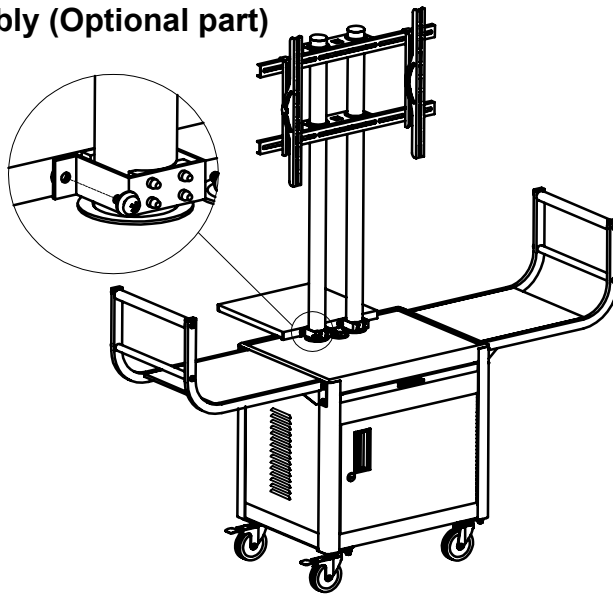
17.
Use the appropriate screws needed (M5, M6, M8 or M10, see screw table M5x12, M6x12, M8x16 or M10x16) to fasten the flat panel TV onto the vertical mounts as shown.

18.
Hook the vertical mount onto the top horizontal mount. Align the vertical mount with the top horizontal mount, fasten the vertical mount onto the horizontal mount as shown. Align the bottom horizontal mount with the vertical mount, fasten the horizontal mount onto the poles. Use the screw to fasten the vertical mount to the bottom horizontal mount as shown.



19.
Laptop shelf assembly (Optional part)

To install the laptop shelf, wrap the bracket around the TV mount pole and fasten the screws as shown.



20.
Assembly Web. Cam. platform instruction (Optional part)

To install the Web. Cam. platform, insert the platform support on the middle hole between the two TV mounting poles. Align the platform with the holes on the support and fasten the screws.

